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# **MAERSK OIL ESIA-16**

## **NON-TECHNICAL SUMMARY**

### **– ESIS HALFDAN**



# PREFACE

This document is the Non-Technical Summary (NTS) of the Environmental and Social Impact Statement (ESIS) for the HALFDAN project. The NTS outlines in non-technical language the findings of the ESIS.

The ESIS is supported by seven generic technical sections describing the expected activities for the HALFDAN project (seismic, pipelines and structures, production, drilling, well stimulation, transport and decommissioning).

The ESIS and associated generic technical sections for HALFDAN are available at DEA’s website [www.ens.dk](http://www.ens.dk).

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# REFERENCES

Maersk Oil, “Maersk Oil ESIA-16, Environmental and Social impact statement – HALFDAN”, August, 2015.

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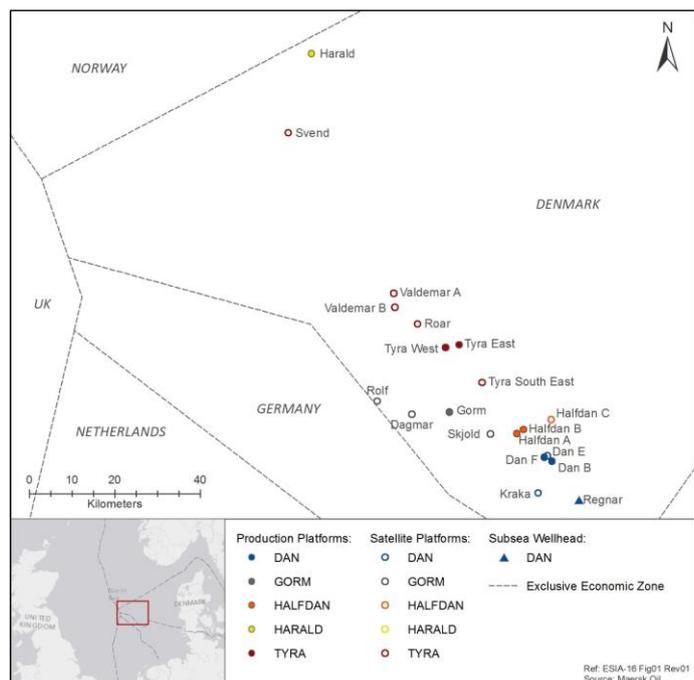
# 1. INTRODUCTION

Maersk Oil is the operator of 15 oil and gas fields in the Danish sector of the North Sea. The facilities are connected by subsea pipelines through which the produced oil and gas are transported for processing on Dan, Gorm, Halfdan, Harald and Tyra, before being sent onshore via Gorm and Tyra. Maersk Oil and A.P. Møller-Mærsk A/S have the license to conduct oil and gas exploration and production in Denmark until 2042. Maersk Oil is the operator.

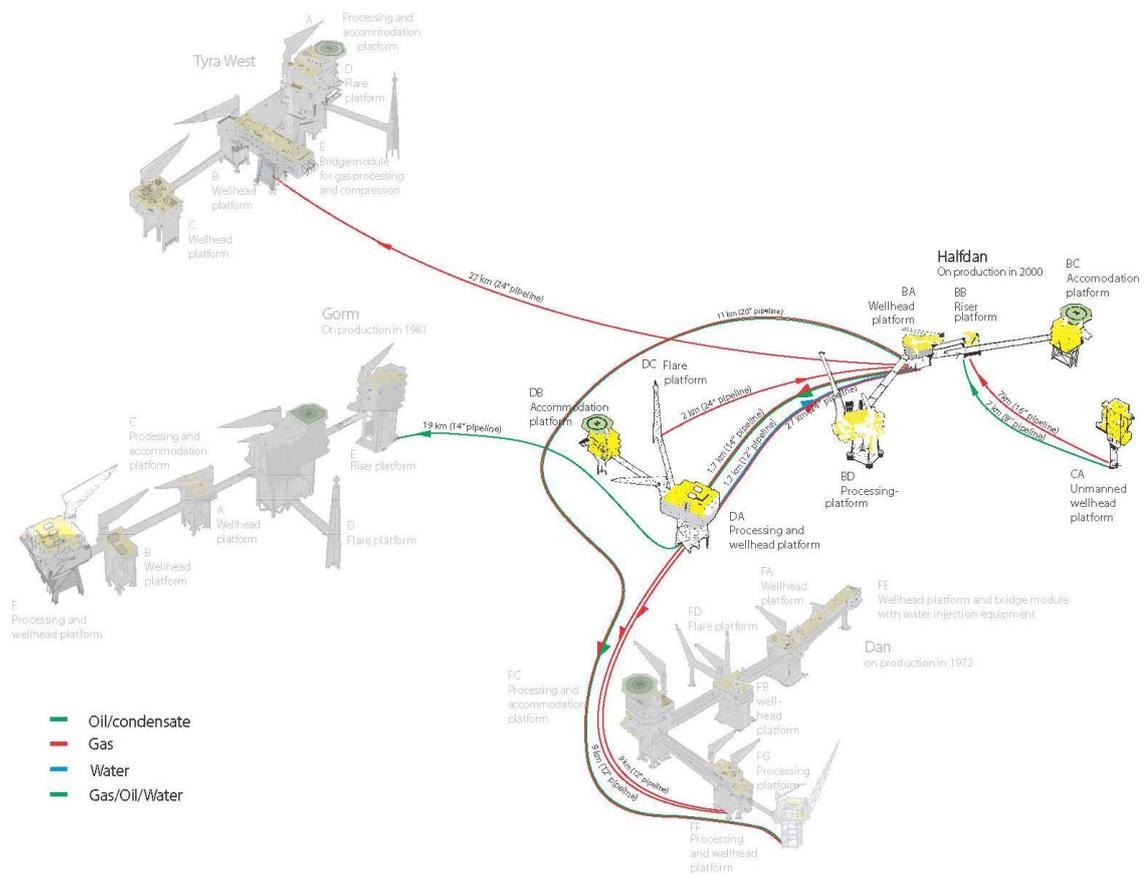
In connection with the ongoing and future oil and gas activities by Maersk Oil in the Danish North Sea, an Environmental and Social Impact Assessment (ESIA-16) has been prepared. The overall aim of the ESIA-16 is to identify the likely significant environmental and social impact of Maersk Oil projects.

The ESIA-16 covers the remaining lifetime of the ongoing projects and the entire life time for planned projects i.e. from exploration to decommissioning. The ESIA-16 consists of five independent Environmental and Social Impact Statements (ESISs) for the DAN, GORM, HALFDAN, HARALD and TYRA projects.

The ESISs shall replace the Environmental Impact Assessment conducted in 2010 “Environmental impact assessment from additional oil and gas activities in the North Sea, July 2011”, which is valid for the period 1 January 2010 to 31<sup>st</sup> December 2015.



**Figure 1-1 Maersk Oil North Sea projects TYRA, HARALD, DAN, GORM and HALFDAN.**



**Figure 1-2 Overview of existing HALFDAN facilities (not to scale)**

The purpose of the ESIS is to document the assessment of the potential impacts from exploration, production and decommissioning on relevant environmental and social receptors (e.g. water quality, marine mammals, employment, fishery).

The ESIS for the HALFDAN project covers the activities related to ongoing and planned projects for the Halfdan facilities (A and B) and the satellite platform Halfdan C. An overview of the existing pipelines and structures for the HALFDAN project<sup>1</sup> is provided in Figure 1-2.

The ESIA-16 has been made in accordance with Executive Order no. 632 of 11/06/2012 on Environmental Impact Assessment (EIA). The ESIS includes a comprehensive description of:

- Existing facilities and planned activities as well as potential accidental events
- Methodology used for the assessments
- Environmental and social baseline
- Environmental and social impact assessment for planned activities and accidental events
- Mitigating measures
- Transboundary impacts
- Natura 2000 screening

A distinction is made in the ESIS between impact as a consequence of planned activities and impact as a result of accidental events.

The responsible authority is the Danish Energy Agency (DEA).

The present document is the Non-Technical Summary (NTS) of the ESIS for the HALFDAN project.

<sup>1</sup> "HALFDAN project" refers to the project, while "Halfdan" refers to the specific platform. The project takes the name from the main processing facility.

## 2. THE HALFDAN PROJECT

### 2.1 Overview

The HALFDAN facilities are located in the South-Western part of the Danish sector of the North Sea, approx. 210 km west of Esbjerg on the west coast of Jutland, Denmark.

The HALFDAN project includes the main processing and production facilities Halfdan A and Halfdan B and the satellite production platform Halfdan C. The platforms are connected by subsea pipelines, through which oil, gas and water are transported between the HALFDAN facilities and to Gorm and Tyra for further processing and export to shore (Figure 1-2).

The HALFDAN production was initiated at Halfdan A in 1999, then later Halfdan B in 2004 and Halfdan C in 2007. The total annual production for the HALFDAN project is now on a natural decline.

In 2014, the annual hydrocarbon production at HALFDAN was 22.9 million barrels of oil (i.e. 3.7 million m<sup>3</sup>) and 46 billion standard cubic feet of gas (1.3 billion m<sup>3</sup>). In total, more than 428 million barrels of oil and 1,001 billion standard cubic feet of gas have been produced from TYRA since 1999.

### 2.2 Existing facilities

Halfdan A comprises a combined wellhead and processing platform (HDA), one accommodation platform (HDB) and a gas flare stack (HDC).

Halfdan B comprises a processing platform (HBD), a wellhead platform (HBA), a combined riser and wellhead platform (HBB) and an accommodation platform (HBC).

Halfdan C is an unmanned wellhead platform (HCA). Continuous control and monitoring of the HCA is carried out remotely from Halfdan B.

The processing facilities include hydrocarbon processing equipment (oil, gas and produced water separation) and critical safety systems such as an emergency shutdown system, emergency blow-down system, fire and gas detection system and firewater system.

### 2.3 Ongoing projects and planned development

Several activities are planned for HALFDAN to continue and optimise the ongoing production and potentially access of new hydrocarbon resources.

**Seismic data acquisition.** Seismic investigations provide information to interpret the geological structure of the subsurface and to

HALFDAN A	HALFDAN B	HALFDAN C
<p><b>Accommodation</b> 32 beds</p>	<p><b>Accommodation</b> 80 beds</p>	<p><b>Accommodation</b> unmanned satellite</p>
<p><b>Helicopter deck</b> yes</p>	<p><b>Helicopter deck</b> yes</p>	<p><b>Helicopter deck</b> no</p>
<p><b>Wells</b> 35</p>	<p><b>Wells</b> 37</p>	<p><b>Wells</b> 9</p>
<p><b>Platforms</b> one combined process module and wellhead (DA), one accommodation (DB) and one flare tower (BC)</p>	<p><b>Platforms</b> one process module (BD), two wellheads (BA, BB) and one accommodation (BC)</p>	<p><b>Platforms</b> one wellhead (CA)</p>
<p><b>Bridges</b> connect the platforms (approx. 100 m long) and have walkways on two levels</p>	<p><b>Bridges</b> connect the platforms (approx. 100 m to 140 m long) and have walkways on two levels</p>	<p><b>Bridges</b> none</p>

identify the location and volume of remaining and potential new hydrocarbon reserves. Seismic data is also acquired as part of drilling hazard site surveys and as part of seabed and shallow geophysical surveys to map conditions for the design and installation of pipelines, platforms and other structures.

**Pipelines and structure.** One development project is being considered for HALFDAN, including possible drilling of up to 5 new wells from the existing platform (BB) or possible installation of up to two new satellite unmanned platforms (with 10 well slots each) and multiphase, water injection and gas lift pipelines to Halfdan BD or Halfdan DC.

Furthermore, regular maintenance will be undertaken including visual inspections and internal cleaning of pipelines.

**Production.** The production at HALFDAN is coming from mature fields. This means that oil and gas production is declining while the water production is increasing. This makes the separation of the fluids extracted from the reservoirs (oil, water and gas) more challenging. Chemicals are used to effectively and safely process and separate the hydrocarbons from the produced water. A fraction of the oil and chemicals, which is contained in the treated produced water from the HALFDAN project, is discharged to sea at Halfdan A and B.

The use and discharge of production chemicals require approval from the Danish Environmental Protection Agency (DEPA).

**Drilling.** Currently, the HALFDAN field has a total of 82 wells and additional 4 free well slots available for drilling (3 at Halfdan HBB and 1 at Halfdan HCA). In addition, up to 20 wells are expected to be drilled in relation with the possible HALFDAN development projects. For the HALFDAN project, 6 wells may be subjected to slot recovery or re-drill.

Drilling operations are done from a drilling rig placed on the seabed. Drilling of a well starts with hammering (driving) a conductor into the seabed. During drilling, Maersk Oil uses drilling mud to lubricate and cool drill

bits. The mud also has safety functions such as preventing a well blowout. Following strict environmental guidelines, water-based drilling mud and cuttings consisting of rock drilled from the well are discharged into the sea. In some occasions, oil-based mud can be used and the mud and cuttings are brought onshore to be dried and incinerated.

**Well stimulation.** Well stimulation is performed to improve the contact between the well and the reservoir, thereby facilitating hydrocarbon extraction for a production well and water injection for an injection well. Well stimulation is performed by creating fractures and cracks in the rock, which are induced by acid stimulation or acid fracturing. Most of the chemicals remain in the formation, but stimulation fluid left in the well will be discharged to sea.

**Transport.** Personnel and cargo are transported to the facilities daily via helicopters to support production and drilling operations. Vessels may be employed in connection with drilling and other work.

**Decommissioning.** The timing of decommissioning of the HALFDAN facilities is not decided. Decommissioning will be done in accordance with technical capabilities, industry experience and under the legal framework at the time of decommissioning. The general approach is anticipated to be: wells will be plugged and casing above seabed removed, platform facilities and jackets will be cleaned, removed and brought to shore, pipelines will be cleaned and left in place. A final survey will be carried out to ensure that nothing that could restrict other use of the area would be left,

## 2.4 Accidental events

Accidental events may take place during exploration, drilling, stimulation, production and decommissioning activities.

Small operational accidental oil or chemical spills or gas release may occur. Large spills with the potential for major significant environmental and social impacts may occur as a result of unlikely major accidents, for example from vessels collisions with a platform, major pipeline rupture or a well blowout.

### 3. ENVIRONMENTAL ASSESSMENT

#### 3.1 Environmental baseline

The North Sea is a semi-enclosed part of the north-eastern Atlantic Ocean. The western part of the Danish North Sea is relatively shallow, with water depths between 20–40 m, while the northern part is deeper, e.g. the Norwegian Trench and the Skagerrak (Figure 3-1). The HALFDAN project is located in the central North Sea with shallow depths between 40 and 45 m and with dominating eastward water currents.

The climate is characterised by large seasonal contrasts influenced by the inflow of oceanic water from the Atlantic Ocean and by the large scale westerly air circulation which frequently contains low pressure systems.

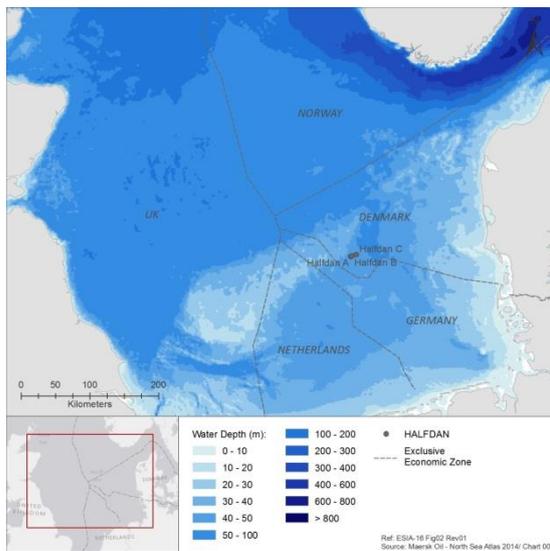


Figure 3-1 Water depths.

**Seabed.** The surface sediments in the HALFDAN project area consist of mainly fine sand. It is considered unlikely that any macrophytes (macroalgae and higher plants) are to be found on the seabed due to the water depths.

The benthic fauna consists of epifauna and infauna (organisms living on or in the seabed, respectively). Biological monitoring in June 2012 showed that the benthic fauna

was dominated by polychaetes followed by crustaceans and bivalve.

**Water.** The salinity of the water does not show much seasonal variation in the project area with surface and bottom salinity of 34-35 psu. The surface temperature is approx. 7 °C in winter and between 15-19 °C in summer, while the bottom temperature varies from 6-8 °C in winter and 8-18 °C in summer.

Concentrations of nutrients in the surface layer ranges from 0.1 to 0.15 mg/l for nitrate and from 0.025 to 0.035 mg/l for phosphate.

The plankton community may be broadly divided into a plant component (phytoplankton) and an animal component (zooplankton). Plankton constitutes main primary and secondary biomass in marine ecosystems and plays a fundamental role in the marine food web channelling energy to the highest trophic levels through plankton feeders such as herring, mackerel, and sand eels.

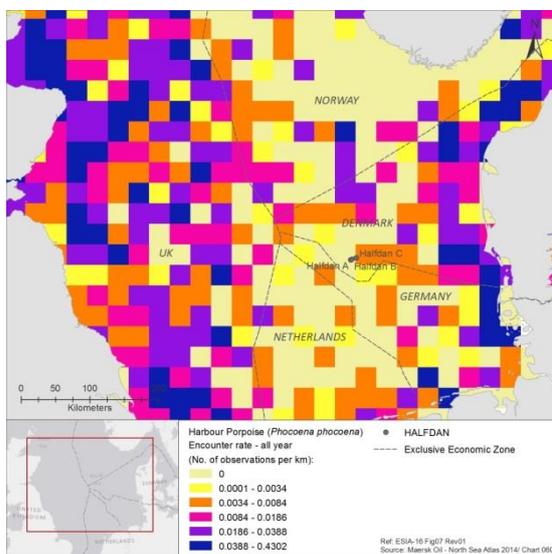
The HALFDAN project area has an average phytoplankton biomass and abundance comparable to the rest of the North Sea. The zooplankton community in the central North Sea is generally homogeneous, dominated by copepods.

**Fish.** The abundance of fish in the HALFDAN project area is relatively low in comparison to other parts of the North Sea. A total of 16 species were recorded in fish surveys carried out in the period from November 2002 to July 2003 at the HALFDAN project area. Herring and sprat were registered during the fall whereas Atlantic horse mackerel and Atlantic mackerel were registered in the summer period. Common dab, American plaice and grey gurnard were registered all time of the year.

The project is in an area, which is a relatively important spawning ground for cod and whiting.

**Marine mammals.** Harbour seal, grey seal, white-beaked dolphin, minke whale and harbour porpoise are the most common marine mammals in the North Sea.

Harbour porpoise is the most common whale in the North Sea, and the only marine mammal, which frequently occurs in the Maersk Oil area. They are mostly found in the eastern, western and southern parts of the North Sea and generally found in low densities in the central part of the North Sea (Figure 3-2).

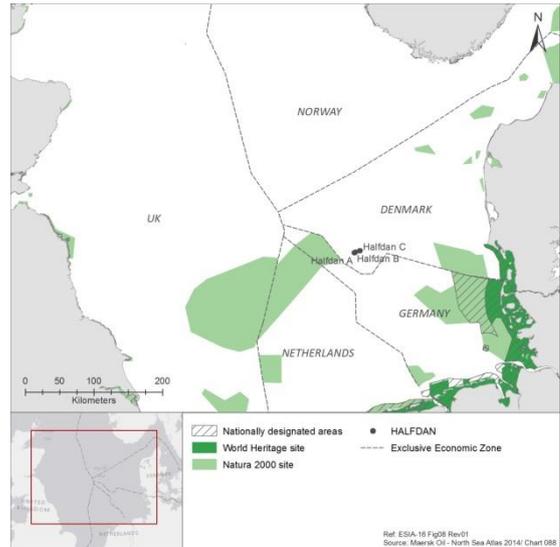


**Figure 3-2 Distribution of harbour porpoise in the North Sea**

**Seabirds.** Seabirds spend most of their life at sea but breed on rocky coasts and cliffs. In the North Sea region, common seabirds include fulmars, gannets and auk species, kittiwakes and skuas.

**Protected areas.** Protected areas include Natura 2000 sites, UNESCO world heritage sites and nationally designated areas.

The Natura 2000 site that is the nearest to the project area is the Dogger Bank, at a distance of 22 km. A separate screening of activities that may have significant impact on the Natura 2000 area has been performed accordingly, see section 3.4. The distance to the Wadden Sea and other Natura 2000 sites is more than 100 km, and the distance to the nature reserves along the west coast of Denmark is more than 200 km (Figure 3-3).



**Figure 3-3 Protected areas in the North Sea**

### 3.2 Impacts from planned activities

Continued operation and development of the HALFDAN project may impact the environment. The following impact mechanisms associated to the planned project activities have been assessed in detail in the ESIS:

- Underwater noise
- Physical disturbance on seabed
- Suspended sediments
- Discharges to sea
- Solid waste
- Atmospheric emissions
- Light
- Resource use
- Presence of structures

The impacts vary considerably in intensity, extent and duration. It is concluded that most of the impact mechanisms are assessed to be of only negligible or minor significance.

In this non-technical summary only the impact mechanisms (underwater noise, discharges<sup>2</sup> and emissions) potentially leading to moderate or major impacts are described.

#### 3.2.1 Underwater noise

A number of activities that are expected to be conducted for the HALFDAN project may generate underwater noise. It includes seis-

<sup>2</sup> Discharges are assessed to result in only minor impacts. Discharges are, however, described due to the extent of discharges during the production and planned development.

mic data acquisition campaigns, production and drilling operations, as well as transport.

Underwater noise will generally have no or insignificant impact on the marine environmental receptors such as plankton, benthic fauna communities, fish and seabirds.

However, underwater noise may have the potential to significantly impact marine mammals in the form of hearing impairment or behavioural change. Hearing is the primary sense for many marine mammals for detecting prey, predators, communication and for navigation.

**Seismic.** The noise levels produced during seismic activities can potentially be above threshold values defined for permanent hearing loss, temporary hearing loss or behavioural changes for marine mammals. Impacts are considered of small intensity and the HALFDAN project area is not of particular importance to marine mammals; the overall impact on marine mammals is assessed to be moderate.

The significance of the impact will depend on the final design of the seismic survey. Mitigating measures that will reduce the environmental risks are applied, typically:

- Monitoring of marine mammals during operations
- Soft-start procedures
- Efficient execution of operations

**Conductor ramming and pile driving.**

Noise levels with risk of causing hearing damage to marine mammals are restricted to an area very close to the operations. The impact is considered of small intensity and overall assessed to be minor.

The above mentioned mitigating measures for seismic activities apply as well.

**Other activities.** The impacts on marine mammals from underwater noise caused by other sources (e.g. drilling, production, vessels etc.) are assessed to be of minor significance, as any displacements due to this type of noise are considered short term and local.



**Figure 3-4 Minke whale observed at Halfdan A in June 2014**

**3.2.2 Discharges to sea**

The main discharges (physical and chemical) are expected to occur as part of the production, drilling and stimulation operations.

**Production.** Water is produced together with hydrocarbons. Produced water is discharged to the sea at the HALFDAN project.

Chemical use is necessary to optimise the processing of the produced fluids. Traces of production chemicals and oil will be present in the produced water.

Maersk Oil is frequently re-evaluating the best practical options to more environmentally friendly solutions by using different tools.

Chemicals are screened according to their potential to bioaccumulate or degrade slowly in accordance with the OSPAR Recommendation 2010/4 on a harmonised pre-screening scheme for offshore chemicals.

Reduction of the environmental risk of production chemicals discharge is further evaluated through the Risk Based Approach (RBA) in accordance with recent OSPAR guidelines and recommendations. The RBA is currently being implemented.

The RBA allows evaluating, developing and implementing site-specific actions to reduce the environmental risk following the best available technique. The risk reduction options include:

- Substitution of chemicals

- Application of closed systems (e.g. injection of produced water)
- Organisational measures such as management systems in place (training, instructions, procedures and reporting).

**Drilling.** Water-based drilling mud, drill cuttings and associated chemicals will be discharged to the sea during drilling of up to 24 new wells and re-drilling of up to 6 wells. The discharge will increase turbidity in the water phase for a short time. The suspended material is expected to settle rapidly on the seabed close to the discharge point.

Modelling of sedimentation of water-based mud and drill cuttings for a typical Maersk Oil well shows that the mud will settle within a distance of 1-2 km from discharge location in a layer less than 1 mm. Drill cuttings are heavier than drilling mud and will typically settle in a layer up to 50 mm within 50 m from the discharge.

A monitoring campaign of the seabed around Halfdan platform shows that measurable impacts on the benthic community are limited to the vicinity (a few hundred meters) of the discharge point.

The impact of the dispersion and sedimentation of the discharge of mud and cuttings is assessed to be of minor negative overall significance to marine environmental receptors (water quality, sediment type and quality, plankton, benthic communities, fish, marine mammals and seabirds).

### 3.2.3 Atmospheric emissions

Impacts on the climate and air quality relate to emissions of CO<sub>2</sub>, N<sub>2</sub>O, NO<sub>x</sub>, SO<sub>x</sub>, CH<sub>4</sub> and nmVOC from combustion processes. Emissions to the atmosphere are primarily a result of venting, fuel combustion and gas flaring in production and drilling operations.

It is evaluated that the impact on climate change and air quality from emissions caused by the HALFDAN project is of moderately negative overall significance.

Maersk Oil has implemented a structured energy efficiency management process and conducts a comprehensive review to identify

ways to improve energy efficiency and thereby reduce emissions. The production has become more energy efficient over the years, and in 2013 energy management was included in Maersk Oil's ISO 14001<sup>3</sup> certified environmental management system.

### 3.3 Transboundary impacts

The ongoing operation and development for the HALFDAN project includes activities that can cause significant adverse transboundary impacts to environmental and social receptors.

The transboundary impacts are assessed in the ESIS. During planned activities moderately negative transboundary impacts have been identified for climate and air quality, where the emissions may further contribute to the pool of greenhouse gas. Mitigating measures are described in section 6.

No other significant adverse transboundary impacts from planned activities have been identified.

### 3.4 Natura 2000 screening

The Natura 2000 network comprises:

- Habitats Directive Sites (Sites of Community Importance and Special Areas of Conservation) designated by Member States for the conservation of habitat types and animal and plant species listed in the Habitats Directive.
- Bird Directive Sites (Special Protection Areas) for the conservation of bird species listed in the Birds Directive as well as migratory birds.

A Natura 2000 screening has been performed in accordance with the EC Habitats Directive and Order 408/2007. It is assessed that planned activities for the HALFDAN project will not have significant environmental impacts on the conservation objectives of the habitat types or species in the Natura 2000 sites in the North Sea.

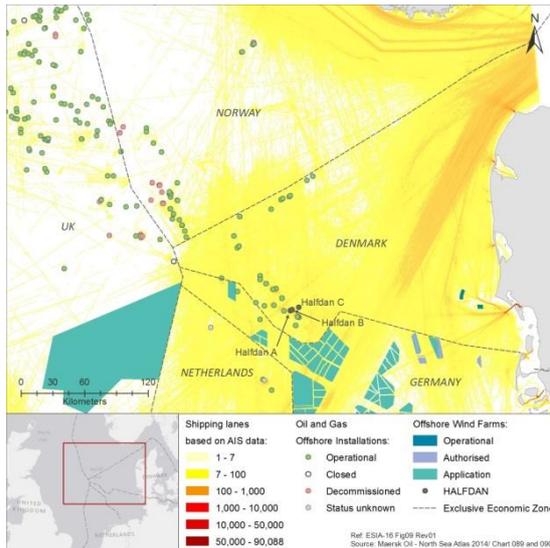
<sup>3</sup> ISO 14001 is an environmental management standard issued by the International Organization for Standardization

## 4. SOCIAL ASSESSMENT

### 4.1 Social baseline

#### 4.1.1 Marine spatial planning

**Shipping industry.** The project area is not an important shipping route for the largest ships equipped with automatic identification systems (AIS)<sup>4</sup> (Figure 4-1).



**Figure 4-1 Ship traffic and infrastructure in the North Sea**

**Oil and gas industry.** A number of oil and gas facilities are operational and additional facilities are planned. Wind farms are present in Danish waters off Esbjerg, while a number of wind farms are planned in UK and German waters.

**Fishery.** Fishery is an important industry in the North Sea. The main targets of commercial fisheries are cod, haddock, whiting, saithe, plaice, sole, mackerel, herring, Norway pout, sprat, sandeel, Norway lobster, and deep-water prawn.

**Tourism and employment.** Tourism includes both traditional tourism such as accommodation as well as events within conferences, music and sports. Tourists in Denmark are primarily Danish and German, and to a minor extent from Sweden, Norway and the Netherlands.

Tourism is evaluated (2012 data) to create a direct economic, added value of 24 billion DKK, typically within the businesses of accommodation, transport and trade.

Oil and gas activities in the North Sea create a significant number of workplaces both on- and offshore. In 2013 the oil and gas sector employed approx. 15,000 persons in Denmark. Of these, approx. 1,700 employees were directly employed at an oil company.

**Other spatial use.** Further spatial uses include military areas, dump sites, cables and pipelines, and reclamation areas.

#### 4.1.2 Tax revenue

Tax revenue and the profits made by the oil and gas sector have a positive impact on the Danish economy. Based on 2012 estimates, the state’s total revenue was expected to range from DKK 20 to DKK 25 billion per year for the period from 2014 to 2018.

#### 4.1.3 Oil and gas dependency

Denmark has been supplied with and exported gas from its North Sea fields since the 1980s. This production has significantly impacted the security of supply and balance of trade. Denmark is expected to continue being a net exporter of natural gas up to and including 2025 and license to operate until 2042.

As part of a long-term Danish energy strategy, the oil and gas production is instrumental in maintaining high security of supply, at the same time as renewable energy represents an increasing share of the Danish energy mix.

### 4.2 Impacts from planned activities

The continued operation and development of the HALFDAN project may cause impacts to social receptors. Impact mechanisms associated to the ongoing and planned projects are restricted zone, employment and tax revenue and oil and gas dependency.

<sup>4</sup> Automatic Identification System is an automatic tracking system used on ships and by vessel traffic services for identifying and locating vessels

The social impacts from planned activities are generally assessed to be negligible for the shipping industry, fisheries and tourism. The continued operation and development of the HALFDAN project will be beneficial for the Danish economy through employment, tax revenue and for its contribution towards Danish oil and gas independency.

## 5. IMPACTS FROM ACCIDENTAL EVENTS

Release of hydrocarbons associated to accidental events have been assessed in detail in the ESIS, separately according to their size and potential impacts.

**Minor release.** Operational accidental spills of chemical, diesel or oil or gas release could be a result of loss of containment of a tank or a small size pipeline. The overall impact from small operational spills or release is generally assessed to be minor negative. The overall impact on sea-birds from a minor oil spill is, however, assessed to be moderately negative due to the possibility of seabirds coming into contact with the oil.

Several measures are introduced to reduce the volume and number of operational spills and gas releases through e.g. maintenance, inspections and training. All spills are reported.

**Major release.** Major gas release or oil spill could occur from an uncontrolled loss of a large volume, which requires intervention to be stopped, for example a well blow out.

Modelling has been carried out for the most credible worst case oil spill scenario based on expected blow out at HALFDAN. The modelling results have been used to assess the environmental and social risk from accidental events based on a scenario without oil recovery or contingency planning.

In general, all receptors evaluated would be subject to impacts of moderate or major negative significance following a large oil release. The impacts on social receptors caused by a major oil spill are mainly related to fishery and tourism.

A major oil spill would potentially have significant, adverse transboundary impacts. Such events are unlikely, with frequencies of occurrence of less than 1 in 1,000 years; therefore the risks of social or environmental impacts from a well blow out are therefore low.

Maersk Oil follows industrial best practices for prevention of major accidents based on identification of hazards assessed through risk assessments. The risk assessment and reduction measures are regularly updated in case of significant new knowledge or technology development.

Emergency response to oil spills and contingency planning are developed by Maersk Oil to limit the consequences in case of a major accident. A tiered approach emergency response plan is developed to limit the consequence in the unlikely case of a major oil spill.

Maersk Oil has access to oil spill equipment offshore and in Esbjerg that can be mobilised to an oil spill location immediately. If necessary, additional equipment will be mobilised from the Danish stock pile and Oil Spill Response Ltd. The equipment at disposition includes booms, skimmers, pumps, dispersants and tanks. Depending on the size, location and timing of the spill, the response capability will be escalated as required.

## 6. MITIGATION

Maersk Oil has identified several mitigation measures for activities that are likely to have a significant impact on environmental or social receptors. The mitigating measures are focused around reducing the impact of underwater noise, emissions and discharges to sea.

This is achieved through the development of procedures and training or the auditing of current facilities and the design of new facilities.

For new projects, Maersk Oil evaluates the feasibility of relevant technological developments that could be applied in its activities (e.g. narrow frequency band air gun, bucket foundation, novel produced water treatment technologies, treatment of drilling mud or drill cuttings offshore, or low NOx technology) that could reduce the risk on the environment.

These mitigating measures are in place to eliminate or to reduce the environmental and social risks As Low As Reasonably Practicable (ALARP).

In addition to the mitigating measures, several monitoring programmes are conducted around Maersk Oil platforms to support the conclusions of the impact assessment.

## 7. CONCLUSIONS

Environmental impacts associated with the activities planned for the HALFDAN project are generally found to be minor negative or moderately negative. The project will have several social benefits to the Danish society through employment, tax revenue and for its contribution towards Danish oil and gas independency.

Planned activities for the HALFDAN project are not found to have significant environmental impacts on Natura 2000 sites.

Planned activities are found to entail possible moderately negative transboundary impacts for climate and air quality, but otherwise no significant adverse transboundary impacts are expected.